

Work Order ID 94793-2

94793

Page 1

December-20-12 9:00:26 AM

Item ID: D044-662-013

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bearpaw

Start Date: 12/19/12 Start Qty: 3.00

Cust Item ID:

Required Date: 1/11/13 Req'd Qty: 3.00

Customer:

Reference:

Approvals: Process Plan:

Date: 13-01-3

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								
100		0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPPD044-662-013				CHG 001				
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

split

DAS
15
9-89
B-1-20

13-01-22 JB

DAS
15
9-89
B-1-20

Work Order ID 94793

94793

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December-20-12 9:00:26 AM

Item ID: D044-662-013

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bearpaw

Start Date: 12/19/12 Start Qty: 3.00 *3*

Cust Item ID:

Required Date: 1/11/13 Req'd Qty: 3.00 *3*

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start *NR1*

QC: Date: SPC (Y/N): Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D044-662-013

Location:

PPP Rev:

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

1 13/1/22

MLJ 13-01-22

MF 13-1-22

Picklist Print

December-20-12 9:00:25 AM

Page 1

Work Order ID: 94793

Parent Item: D044-662-013

Parent Item Name: Bearpaw

Start Date: 12/19/12

Required Date: 1/11/13

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A New Issue 07-01-30 JLM
IPP Rev:B As per IIN 044-662 REV D 07-03-28 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3601-1 Radius Block		Manufactured	No			110	Each	52.0000	8	24	✓	23	✓
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST059		✓ 52							
				82748		6							
				83314		46							
D2182B Rubber Cushion		Manufactured	No			110	f	404.2671	15	4.7368421	✓	20	✓
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST412		404.26711							
				63413		1.6							
				66063		41.61817							
				86201		11.04894							
				93429		350							
D2529 Washer		Manufactured	No			110	Each	528.0000	8	24	✓	23	✓
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST011		528							
				79485		16							
				89356		12							
				92045		500							
D3556-1 Clamp		Manufactured	No			110	Each	7.0000	4	12	✓	20	✓
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST457		7							
				51405		1							
				81364		6							
D3529-1 Bearpaw		Manufactured	No			110	Each	0.0000	2	6	✓	25	✓

Picklist Print

December-20-12 9:00:25 AM

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Work Order ID: 94793

Parent Item: D044-662-013

Parent Item Name: Bearpaw

Start Date: 12/19/12

Required Date: 1/11/13

Start Qty: 3.00

Required Qty: 3.00

AN4-15A

Bolt

Purchased

No

110

Each

381.0000

4 124422 12

20

20

Location

Loc Qty

Loc Code

GA

100

120449

100

ST357

81

123900

81

ST514

200

123525

200

110

Each

0.0000

8 124498 24

20

20

AN960JD416

Washer

NAS1149D0463J

Purchased

No

AN4-14A

Bolt

Purchased

No

110

Each

194.0000

12

20

13-01-22

Location

Loc Qty

Loc Code

FG

5

122141

5

ST357

39

115374

1

123352

38

ST514

150

123900

150

123352

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Shop Packet Print

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Picklist Print

December-20-12 9:00:25 AM

Page 3

Work Order ID: 94793
 Parent Item: D044-662-013
 Parent Item Name: Bearpaw

Start Date: 12/19/12

Required Date: 1/11/13

Start Qty: 3.00

Required Qty: 3.00

MS2104214

Nut

Purchased

No

110

Each

5,447.0000

24

20

13-01-22

Sh

Location

Loc Qty

Loc Code

FP001

318

122452

306

8182

12

FP-001

12

8182

12

GA

231

121444

231

ST314

3386

119017

20

123021

866

123248

900

123355

1600

ST506

1500

123900

1500

123355

REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D044-662

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Smb

5.0 PARTS LIST

Qty -011	Qty 013	Qty -041	Part Number	Description
X			D044-662-011	BEARPAW INSTALLATION
	X		D044-662-013	BEARPAW INSTALLATION
		X	D044-662-041	WEARPLATE KIT
4	4		D2182B045	Rubber Cushion
		4	D2274	Radius Block
8	8	4	D2529	Washer
2			D3075-1	Bearpaw
	2		D3529-1	Bearpaw
4	4		D3556-1	Clamp
		4	D3565-1	Wearplate
8	8		D3601-1	Radius Block
		4	AN4-12A	Bolt
4	4		AN4-14A	Bolt
4	4		AN4-15A	Bolt
		4	AN4-16A	Bolt
8	8		AN960JD416	Washer
8	8	4	MS21042L4	Nut (or MS21042-4)

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Revision: **D**

Date: 07.02.14